

# **PRODUCT SPECIFICATION**

# 4.2" EPD MODULEMODEL:YDP EI 420Ver:1.0

- < <>> Preliminary Specification
- < <> Finally Specification

	CUSTOMER'S APPROVAL				
CUSTOMER :	CUSTOMER :				
SIGNATURE: DATE:					

APPROVED	РМ	PD	PREPARED
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# **Revision History**

Revision	Date	Originator	Detail	Remarks
1.0	2022.10.08	LQ	Initial Release	

# Table of Contents

No. Item	Page				
1. General Description	4				
2. Module Parameter	4				
3. Absolute Maximum Rating					
4. DC Characteristics	5				
5. Optical Characteristics	6				
6. Interface Pins Definition	7				
7. AC Characteristics	9				
7.1. MCU Serial Interface (4-wire SPI)	9				
7.2. MCU Serial Interface (3-wire SPI)	9				
8. Handling, Safety, and Environment Requirements	11				
9. Reliability Specification	12				
10. Packaging					

#### 1. General Description

The Product is an Active Matrix Electrophoretic Display(AM EPD), with interface and a reference system design. The 4.2" active area contains 400x300 pixels. The module is a TFT-array driving electrophoretic display, with integrated circuits including gate buffer, source buffer, MCU interface, timing control logic, oscillator, DC-DC, SRAM, LUT, VCOM. Module can be used in portable electronic devices, such as Electronic Shelf Label (ESL) System.

#### 2. Module Parameter

Features	Details	Unit
Display Size(Diagonal)	4.2"	
Resolution	400 X 300	Dots
Module Outline	91.00 (H) x 77.00(V) x 1.34(T) (Note1)	mm
Active Area	84.80 (H) x 63.60(V)	mm
Pixel Pitch	212(H) x 212(V)	um
Pixel configuration	Square	
Operating Temperature	0~50	℃
Storage Temperature	-25~70	°C
Weight	(18)	g

Note 1: Exclusive hooks, posts, FFC/FPC tail etc.

#### 3. Absolute Maximum Rating

Parameter	Symbol Rating		Unit
Logic supply voltage	$\mathbf{V}_{dd}$	-0.5 to +4.0	V
Logic Input voltage	V <sub>IN</sub>	-0.5 to V <sub>dd</sub> +0.5	V
Logic Output voltage	V <sub>OUT</sub>	-0.5 to V <sub>dd</sub> +0.5	V

Note: Maximum ratings are those values beyond which damages to the device may occur. Functional operation should be restricted to the limits in the Panel DC Characteristics tables.

### 4. DC Characteristics

Parameter	Symbol	Condition	Applicable pin	Min.	Тур.	Max.	Unit
Logic supply voltage	V <sub>dd</sub>	-	VDD	2.4	3.0	3.6	V
High level input voltage	$V_{IH}$	-	-	0.8 V <sub>dd</sub>	-	-	V
Low level input voltage	VIL	-	-	-	-	0.2 V <sub>dd</sub>	V
High level output voltage	V <sub>OH</sub>	IOH = -100uA	-	$0.9 V_{dd}$	-	-	V
Low level output voltage	V <sub>OL</sub>	IOL = 100uA	-	-	-	0.1 V <sub>dd</sub>	V
Typical power panel	P <sub>TYP</sub>	-	-	-	45	240	mW
Deep sleep mode	PSTPY	-	-	-	3	-	uW
Typical operating current	lopr_VDD	$V_{dd} = 3.0 V$	-	-	15	80	mA
Sleep mode current	Islp_VDD	VDD=3.0V DC/DC OFF No clock No output load Ram data retain	VDD	-	35	50	uA
Deep sleep mode current	IdslpVDD	VDD=3.0V DC/DC OFF No clock No output load Ram data not retain	VDD	-	1	-	uA
Operation temperature	T <sub>OPR</sub>	-	-	0		35	°C
Operation relative humidity	RHop	-	-	-	-	70	%RH
Operation illuminance intensity	Е	indoor only	-	-	-	2000	lux
Storage temperature	T <sub>STG</sub>	-	-	-25	2	70	°C
Storage relative humidity	RHst	-	-	30	-	60	%RH

The following specifications apply for: VSS=0V, VDD=3.0V, TOPR =25° C.

Notes:

1. The typical power is measured with following transition from horizontal 2 gray scale pattern to vertical 2 gray scale pattern. (Figure 4-1)

2. The deep sleep power is the consumed power when the panel controller is in deep sleep mode.

3. The listed electrical/optical characteristics are only guaranteed under the controller & waveform provided by OED.



Figure 4-1 The typical power consumption measure pattern

Panel DC Characteristics(Driver IC Internal Regulators):

Parameter	Symbol	Condition	Applicable pin	Min.	Typ.	Max.	Unit
VCOM output voltage	VCOM	•	VCOM		-1.5		v

# 5. Optical Characteristics

Combal	Parameter	Conditions	Values			Units
Symbol	nbol Parameter Conditions		Min.	Тур.	Max	Units
R	White Reflectivity	White	30	35	-	%
CR	Contrast Ratio		8:1	10:1		-
White△L 24h	Reduce		-	≤4	-	3
Tupdate	Image update time	at 25 °C	-	2800	-	ms

Notes:

- 1. Luminance meter: Eye-One Pro Spectrophotometer.
- 2. CR=Surface Reflectance with all white pixel/Surface Reflectance with all black pixels.

6.	Interface	Pins	Definition
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No.	Symbol	Function	Remark
1	NC	Do not connect with other NC pins	
2	GDR	N-Channel MOSFET Gate Drive Control	
3	RESE	Current Sense Input for the Control Loop	
4	NC	Do not connect with other NC pins	
5	VDHR	Positive Source driving voltage 1	
6	TSCL	I2C Interface to digital temperature sensor Clock pin	
7	TSDA	I2C Interface to digital temperature sensor Data pin	
8	BS	Bus Interface selection pin	Note 4
9	BUSYN	Busy state output pin	Note 3
10	RSTN	Reset signal input. Active Low.	
11	D/C	Data /Command control pin	Note 2
12	CSB	Chip select input pin	Note 1
13	SCL	Serial Clock pin (SPI)	
14	SDA	Serial Data pin (SPI)	
15	VDD	Power Supply for interface logic pins	
16	VDD	Power Supply for the chip	
17	VSS	Ground	
		Core logic power pin	
		VDDD can be regulated internally from VDD. A capacitor	
	VDDD	should be connected between VDDD and VSS under all	
18		circumstances	
19	VPP	Power Supply for OTP Programming	
20	VSH	Positive Source driving voltage	
21	VGH	Positive Gate driving voltage	
22	VSL	Negative Source driving voltage	
23	VGL	Negative Gate driving voltage	
24	VCOM	VCOM driving voltage	

Note 1: This pin is the chip select input connecting to the MCU. The chip is enabled for MCU communication only when CS# is pulled LOW.

Note 2: This pin is Data/Command control pin connecting to the MCU in 4-wire SPI mode. When the pin is pulled HIGH, the data at D1 will be interpreted as data. When the pin is pulled LOW, the data at D1 will be interpreted as command.

Note 3: This pin is Busy state output pin. When Busy is Low, the operation of chip should not be interrupted, command should not be sent, e.g., The chip would put Busy pin Low when

- Outputting display waveform

- Programming with OTP

- Communicating with digital temperature sensor

Note 4: Bus interface selection pin

BS State	MCU Interface			
L	4-lines serial peripheral interface(SPI)			
H 3- lines serial peripheral interface(SPI) - 9 bits SI				

#### 7. AC Characteristics

#### 7.1. MCU Serial Interface (4-wire SPI)

The serial interface consists of serial clock SCLK, serial data SDIN, D/C#, CS#. In 4-wire SPI mode, D0 acts as SCLK, D1 acts as SDIN.

Function	CS#	<b>D/C#</b>	SCLK
Write command	L	L	<b>↑</b>
Write data	L	Н	<b>↑</b>

Note: ↑ stands for rising edge of signal

#### Control pins of 4-wire Serial interface

SDIN is shifted into an 8-bit shift register on every rising edge of SCLK in the order of D7, D6, ... D0. D/C# is sampled on every eighth clock and the data byte in the shift register is written to the Graphic Display Data RAM (RAM) or command register in the same clock.

Under serial mode, only write operations are allowed.





#### 7.2. MCU Serial Interface (3-wire SPI)

The 3-wire serial interface consists of serial clock SCLK, serial data SDIN and CS#. In 3-wire SPI mode, D0 acts as SCLK, D1 acts as SDIN.

The operation is similar to 4-wire serial interface while D/C# pin is not used. There are altogether 9-bits will be shifted into the shift register on every ninth clock in sequence: D/C# bit, D7 to D0 bit. The D/C# bit (first bit of the sequential data) will determine the following data byte in the shift register is written to the Display Data RAM (D/C# bit = 1) or the command register (D/C# bit = 0).

Under serial mode, only write operations are allowed.

Function	CS#	D/C#	SCLK
Write command	L	Tie LOW	$\uparrow$
Write data	L	Tie LOW	$\uparrow$

Note: ↑ stands for rising edge of signal





Write procedure in 3-wire SPI mode

# 8. Handling, Safety, and Environment Requirements

1. The EPD Panel / Module is manufactured from fragile materials such as glass and plastic, and may be broken or cracked if dropped. Please handle with care. Do not apply force such as bending or twisting to the EPD panel.

2. The display module should not be exposed to harmful gases, such as acid and alkali gases, which corrode electronic components.

3. Do not apply pressure to the EPD panel in order to prevent damaging it.

4. Do not connect or disconnect the interface connector while the EPD panel is in operation.

5. Do not stack the EPD panels / Modules.

6. Keep the EPD Panel / Module in the specified environment and original packing boxes when storage in order to avoid scratching and keep original performance.

7. Do not disassemble or reassemble the EPD panel

8. Use a soft dry cloth without chemicals for cleaning. Please don't press hard for cleaning because the surface of the protection sheet film is very soft and without hard coating. This behavior would make dent or scratch on protection sheet.

9. Please be mindful of moisture to avoid its penetration into the EPD panel, which may cause damage during operation.

10. It's low temperature operation product. Please be mindful the temperature different to make frost or dew on the surface of EPD panel. Moisture may penetrate into the EPD panel because of frost or dew on surface of EPD panel, and makes EPD panel damage.

11. High temperature, high humidity, sunlight or fluorescent light may degrade the EPD panel's performance. Please do not expose the unprotected EPD panel to high temperature, high humidity, sunlight, or fluorescent for long periods of time. Please store the EPD panel in controllable environment of warehouse and original package. Without sunlight, without condensation a temperature range of 15°C to 35°C, and humidity from 30%RH to 60%RH.

# 9. Reliability Specification

No	ltem	Condition	Quantity	METHOD
1	High Temperature Operating	+50°C, RH = 30% ,240Hrs	2	IEC 60 068-2-2Bp
2	Low Temperature Operating	0℃, 240Hrs	2	IEC 60 068-2-2Ab
3	High Humidity Storage	60℃, 80%RH, 240Hrs	2	IEC 60 068-2-3CA
4	High Temperature Storage	+70°C,RH = 23% ,240Hrs	2	IEC 60 068-2-2Bp
5	Low Temperature Storage	-25℃, 240Hrs	2	IEC 60 068-2-1Ab
6	Thermal Cycling Test Storage	-25℃, 30min~70℃, 30min, 100 cycles.	2	IEC 60 068-2-14
7	Packing vibration	Frequency range:10~500Hz Acceleration of gravity:1.04G X,Y,Z 60 min for each direction.	-	Full packed for shipment
8	Electrical Static Discharge	Machine model +/- 250V, 0Ω , 200pF	2	IEC 62179, IEC 62180
9	Drop Test (Packaged)	Height:122 cm,1 corner, 3 edges, 6 surfaces.	-	full packed for shipment

Note1. No defection cosmetic and operational function allowable.

Note2. Total current Consumption should be below double of initial value

# 10. Packaging

TBD